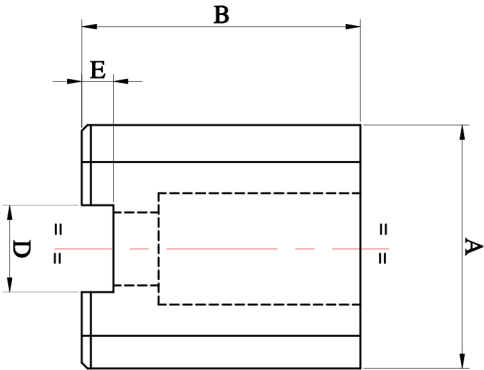
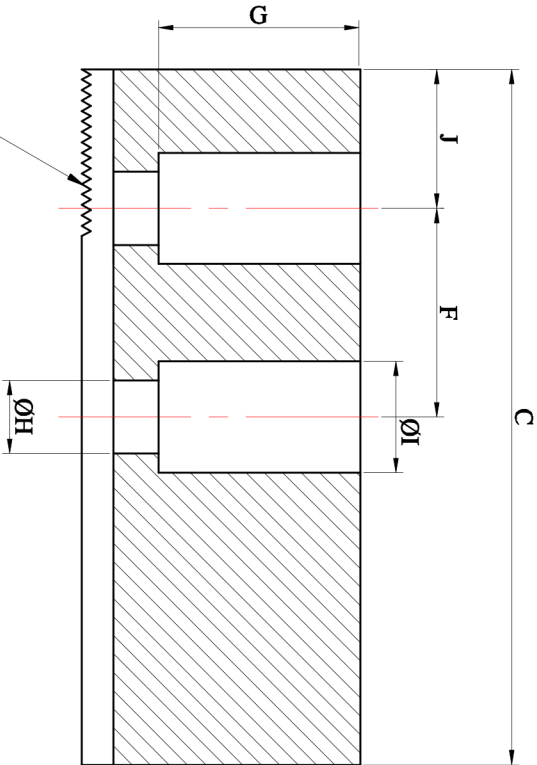
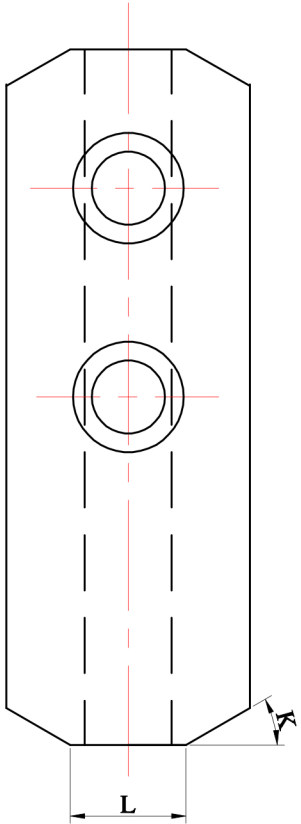


5		6	
REF. NO.	REVISIONS	APPD. DATE	SIGN



A	
B	
C	
D.H7	
E	
F	
G	
H	
I	
J	
K	
L	
SERRATION	1/16" OR 1.5x60°

NOTE:
• ALL THE DIMENSIONS ARE IN "mm".
• REMOVE ALL SHARP CORNERS.
• IN CASE OF DOUBT PLEASE ASK.
ROUGH MACHINING ∇
FINE MACHINING ∇∇
GRINDING ∇∇∇
LAPPING ∇∇∇∇
Ref Dwg No : 1 2 3 4 5 6

General Tolerances where not specified		CAD/DRAWN		RM SIZE		DRAWING NO.
Dimensions(MM)		CHECKED		MATERIAL	MS	
UP TP 6	Tolerances	APPROVED		QUANTITY		
6 TO 30	±0.05	SCALE :		WO.NO.		
30 TO 120	±0.1	PROJECTION		PART NAME : SOFT JAW		
120 TO 315	±0.15					
315 TO 1000	±0.2					
1000 TO 2000	±0.3					
	±0.5					